



Installation & Maintenance Manual

7x7x7 Advanced EOD Magazines

Thank you for your purchase of an Armag Corporation Reduced Arc 7x7x7 Advanced EOD Magazine. We have invested decades in perfecting our pre-fabricated semi-permanent structures and the processes that fabricate them. Many of our products built as early as 1969 are still in service and, given proper care, your EOD Magazine should provide years of useful life. We hope your purchase meets your expectations. Should you have any questions regarding installation and/or maintenance of this product, do not hesitate to contact us at (502)348-3987 or at info@armagcorp.com.

This is an Installation and Maintenance Manual Only. User's Manuals for this product are maintained in the EOD 60-series manuals

All EOD 60-Series manuals are limited distribution and for release to EOD personnel only. Non-EOD personnel needing references (f) and (g) can request it from the EOD Technical Support Center (EOD TSC) via <https://jeod.disa.smil.mil>; NIPR e-mail: eodtsc@navy.mil; SIPR E-mail: tsc@jeodnet.smil.mil; or Phone number 1-800-363-4636.

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I. Product Identification

Each Armag has a product number and serial number. The serial number is welded to the exterior body of the unit, typically to the bottom right of the primary entrance door. A data label can be found on the inside of the primary door. Typical locations are shown in Figure 1. Typical information found on data label is shown in Figure 2.

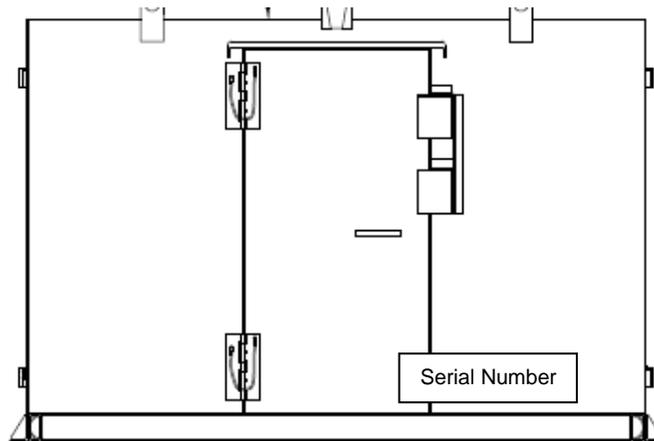


Figure 1. Typical serial number location.



Figure 2. Sample data label.

II. Installation

Installation requirements for Armag EOD Magazines vary depending on the options selected at time of purchase. Below are common installation procedures, but other procedures may be required as necessary. Please consult Armag if you are uncertain of your requirements.

A. Offloading

Armag EOD Magazines are built with 6"x20lb WF base skids and two top-mounting lifting lugs. We recommend the use of a crane or forklift for offloading. Offloading requirements will vary depending on the size and weight of the Magazine. Please consult Armag or a local contractor before lifting. The weight of the Magazine can be found on:

- Armag data label
- Armag drawing
- Armag quote

For crane offloading, Armag recommends using slings long enough to project a minimum angle of 60 degrees with the horizontal. Spreader bars are not required but can be used. See Figure 3 for typical lifting arrangement. Exact location of lifting lugs can be provided by Armag upon request.



Figure 3. Typical lifting arrangement.

B. Anchoring

Each EOD Magazine is equipped with four Anchor brackets; typical arrangement is one on each corner. Anchor bolts are supplied by Armag as an option but are typically provided. The anchor bolts are $\frac{3}{4}$ " x 6" concrete expansion anchors, which are installed after placement of the Magazine. **Holes for anchor bolts should not be drilled prior to placement.** See figure 4 for installation example. Detailed installation instructions are as follows:

1. Drill the hole perpendicular to the work surface with a solid carbide bit that meets ANSI B212.5 specifications. The drill bit diameter will be the same as the anchor diameter that you are installing. *To assure full holding power, do not ream the hole or allow the drill to wobble.
2. Drill the hole 1 diameter deeper than the intended embedment of the anchor, but not closer than two diameters to the bottom (opposite) surface of the concrete.
3. Clean the hole using compressed air and a nylon brush. A clean hole is necessary for proper performance.
4. Insert anchor into hole until washer rests solidly against fixture.
5. Tighten 1.5 to 3 turns past hand tight position but to a maximum torque of 170 ft-lbs

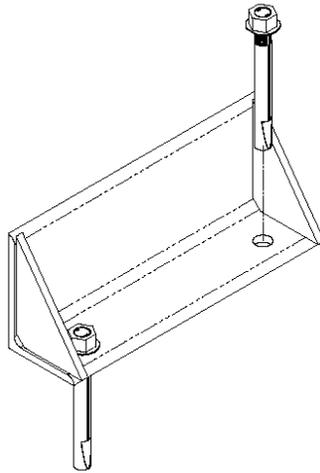


Figure 4. Anchor bracket with bolts

C. Grounding

Each EOD Magazine is equipped with grounding lugs welded to the exterior body. Grounding rods, cables, and clamps are supplied by Armag as an option but are typically provided. See Figure 5 for a list of grounding materials. Materials supplied by Armag are designed to comply with NFPA 780. Please consult a licensed electrician for proper installation of grounding systems.

Some EOD Magazines are equipped with top-mounted copper air terminals. Your product drawing will determine whether or not the air terminals were purchased and installed. If air terminals have been provided, these are screw-in type. The lugs are welded to the body of the Magazine, which is $\frac{1}{4}$ " steel. The body acts as a faraday cage and a downward conductor to the ground rods.

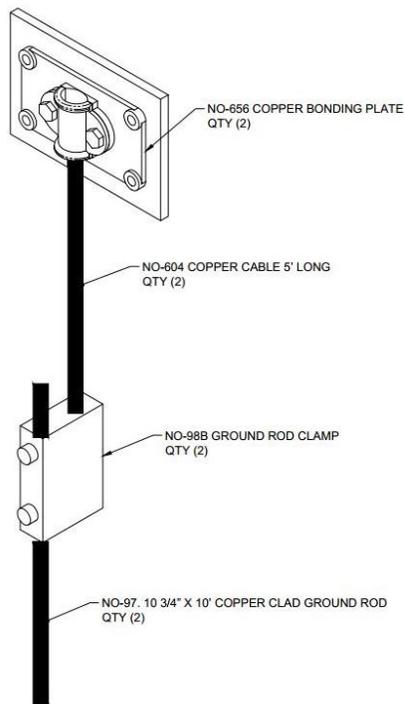


Figure 5 Ground Kit Materials

D. Caulking

Upon delivery, we recommend inspecting the EOD Magazine to determine if any cracking in the caulk has occurred during transit. The primary areas of concern are around the lip of the door and the floor at the entrance. If touch-up caulking is necessary, use a Latex based caulk.

E. Paint

Upon delivery, we recommend inspecting the exterior of the EOD Magazine to determine if any touch-up paint is required. Armag has supplied exterior touch-up paint to perform this operation. If additional touch up paint is necessary, we recommend a Urethane paint or equivalent.

F. Ventilation

Armag Magazines are equipped with passive ventilation openings. No installation is necessary for proper air flow. These vents are critical for achieving a reduced QD arc and should not be blocked for any reason without consulting DDESB.

III. Maintenance Schedule

Your Armag generally requires little maintenance, but following the maintenance schedule below is critical for maximizing the life of the unit. The maintenance schedule below should be performed every **60 days** to identify any potential issues in a timely manner. If you have any questions regarding maintenance of your unit, please contact Armag.

Maintenance Item	Action
Door Hinges	Grease door hinges with Chevron Ultra EP#2
Exterior Paint	Inspect exterior paint for any chipping, scratching, or peeling; touch up as required with supplied touch up paint or contact Armag if more is required
Foundation	Inspect perimeter of unit for cracks, leaks, or blockages; repair as required or contact Armag for assistance
Vault Door	Inspect caulk where steel meets wood; reapply caulk as necessary to prevent moisture from getting behind wood
Weather Stripping	Inspect weather stripping around door and replace as necessary
Electrical	Contact a local licensed electrician for electrical support; if unable to find support, contact Armag for further assistance

IV. Warranty

12 Month Limited Structural Warranty

For a period of 12 months from the earlier of the date of shipment or the date Armag informs purchaser that the product is available for shipment (the "Warranty Period"), Armag Corporation ("Armag") warrants to the original purchaser that the steel structure, the lumber interior and the exterior coating of the Armag product will be free from defects due to faulty materials or workmanship. This warranty excludes all other items/parts built into or included with the Armag product including, but not limited to, parts subject to a manufacturer's warranty, including any original equipment manufacturer (OEM) warranty, moving parts, removable accessories, electronics, and HVAC. During the Warranty Period, Armag will cause to be repaired or, at its option, to be replaced (or at Armag's option, pay the original purchaser the reasonable cost of repairing or replacing), the steel structure, the lumber interior and the exterior coating of the Armag product, necessitated by a defect in material or workmanship, and Armag shall pay the full cost of labor and materials for any such repair or replacement.

Armag's total, aggregate liability is limited to the purchase price paid by the original purchaser for the product (excluding the cost of parts not included within the scope of the warranty). Steps taken by Armag to correct defects shall not act to extend the terms or duration of the warranty. Armag shall not be obligated to remedy any defects covered by this warranty unless Armag is notified in writing of the defect before the expiration of the applicable Warranty Period.

Limitations and Exclusions

Armag's warranty obligations extend only to the original purchaser of the Armag product. Repair or replacement of defective structure in accordance with this warranty shall constitute fulfillment of all liabilities of Armag with respect to the Armag product. Armag is not responsible for damage due to negligence or failure to properly maintain the Armag product in accordance with the owner's manual or other specifications.

Armag neither expresses or implies any warranty at all with respect to parts or accessories manufactured by others which are incorporated into the Armag product. Those parts and accessories may carry warranties of their respective manufacturers. Armag will supply the original purchaser with any information it possesses concerning the warranties on parts and accessories and the identity and location of their respective manufacturers. However, Armag does not express or imply that any parts and accessories meet or will meet the expressed or implied warranties of their respective manufacturers or of any other person with respect to the parts and accessories.

Items not covered by Armag's warranty include (1) repairs arising from failure to maintain the Armag product, negligence, alteration, improper use of the Armag product, accident, vandalism or other casualty, or operation beyond rated capacity or specification; (2) repairs arising from abuse or neglect; (3) normal maintenance services, including bleeding rust issues associated with movable steel parts (door hinges, lift hooks, D-rings, etc.); (4) replacement of wear items; (5) claims involving an Armag product that was damaged in transit; (6) claims involving an

Armag product not then-currently owned and used by the original purchaser; (7) a lost or stolen Armag product; (8) repairs arising from any unauthorized modifications to the Armag product or unauthorized third party repairs; (9) removal and replacement of non-Armag parts; economic loss including lost profits; (10) unauthorized modifications or "field fixes"; and (11) defects in, or caused by, materials, work, designs or plans supplied by anyone other than Armag or its employees, agents or subcontractors.

Armag does not authorize any person to create for it any other obligation or liability in connection with an Armag product.

This warranty shall be governed by and construed in accordance with the laws of the Commonwealth of Kentucky, except for its conflict of laws principles, and the parties submit to the exclusive jurisdiction of the federal and state courts located in Louisville, Kentucky. By using your Armag product, you are agreeing to be bound by the terms of this Exclusive Certificate of Warranty.

IT IS THE MUTUAL INTENT OF ARMAG AND THE ORIGINAL PURCHASER THAT THE EXCLUSIVE WARRANTY AND EXCLUSIVE REMEDY SET FORTH ABOVE ARE GIVEN BY ARMAG IN LIEU OF: (1) ALL OTHER EXPRESS OR IMPLIED WARRANTIES AND REMEDIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF HABITABILITY, MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND WORKMANLIKE CONSTRUCTION, WHICH ARE HEREBY DISCLAIMED; AND (2) ALL OTHER CONTRACTUAL, EQUITABLE, OR TORT-BASED CAUSES OF ACTION OR REMEDIES WHATSOEVER RELATING TO ARMAG'S WORK, IT BEING THE EXPRESS INTENT OF THE PARTIES THAT THE PURCHASER'S SOLE REMEDY WITH RESPECT TO THE ARMAG PRODUCT IS THE EXCLUSIVE WARRANTY AND EXCLUSIVE REMEDY. IN NO EVENT SHALL ARMAG BE LIABLE FOR ANY SPECIAL, CONSEQUENTIAL, INCIDENTAL, INDIRECT OR PUNITIVE DAMAGES ARISING FROM A DEFECT IN THE ARMAG PRODUCT OR NONCONFORMITY IN ARMAG'S PERFORMANCE OF ITS OBLIGATIONS HEREUNDER OR FROM THE FAILURE OF THE ARMAG PRODUCT.